

KAMLESH GIRI

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Asst. Manager – Production Planning & Control (PPC) (Total Experience 12+ years)

Looking for an opportunity to work as an Engineer/Manager with a global leader in engineering and manufacturing to establish and put in use process improvement throughout the departments of the organization.

PROFILE: -

- Plan, schedule and monitor material movement in production cycle to ensure continuous operations.
 - Ability to execute the planning throughout the department with respect to Optimum use of Resources available with the shops.
 - Ability to conduct Capacity Audits for different product & Process.
 - Knowledge of computer tools and systems.
 - Strong organizational and problem-solving skills.
 - Excellent knowledge of production planning and quality control principles.
 - Experience in MRP II (Manufacturing resource planning).
 - Working knowledge of MS Office (Latest) and ERP systems (**SAP HANA**).
 - Ability to manage Spot demand.
 - Well versed in Inventory Management.
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PROFESSIONAL EXPERIENCE: -

1. ISOTEX CORPORATION PVT. LTD., Dahej Gujrat.

Since Jun-23 to Aug-23

(Exporter & Manufacturer of Solid fuel fired Boiler, Oil & Gas fired Boiler, Solid fuel fired thermic heaters)

Asst. Manager-PPC

- To establish routes and schedules for the work that will ensure the optimum utilization of materials, workers, and machines and to provide the means for ensuring the operation of the plant in accordance with sales plans.
- Follow-up as required with all teams to expedite flow of materials and documents to meet production schedule and customer expectation.
- To analysing equipment downtime to identify any bottlenecks and inefficiencies within the production process.
- Track material shortages and provide immediate resolution.
- Approval of material requisition slip of all work centres.
- Provide forecasts and demand profiles to major suppliers.
- Assist purchasing unit in coordinating and planning supplier deliveries.
- Perform inventory management according to company policies.
- Schedule shift according to production needs.

2. INSPROS ENGINEERS PVT. LTD., Bhopal Madhya Pradesh.

Since: Feb-19 to Jun-23

(Manufacturer of Electric Loco Parts, Electricals & Switchgears, Traction, Control Gear Parts, Leak Proof Bushing for Capacitors for European & Domestic Customer)

Sr. Engineer -PPC

- To Prepare Production Plan & control activities to improve runtime while maintaining high quality, timely delivery and cost-effectiveness.
- To Plan equipment, material and manpower requirements to meet production schedule.
- To Execute the Plan, Turn Over to the concern Production Shops.
- To find out the gaps between planned vs actual & analyse for Improvement.
- Objective Monitoring of all work centres and Initiate the Corrective action Plan.
- Administrating production costs, billing reports and subcontracting.
- Work with materials department in material planning and analysis to reduce inventory level.
- Identify new suppliers and manage existing suppliers to meet production needs.
- Identify delivery exception and provide alternative solutions.
- Develop process improvements for inventory, manufacturing and production control systems.
- Coordinating production workflow for one or multiple products
- Planning and prioritizing operations to ensure maximum performance and minimum delay.
- Manufacturing Process Mapping for all kind of products (Value Stream Mapping)
- Monitoring Line Balancing for the Production Improvement, Cycle Time Study as per required.

➤ Achievements

- ✓ Reduce Inventory level by 10 to 6.5 %.
- ✓ Successfully Process Mapping of 4 New products.
- ✓ Successfully planning & its execution for New Plant.
- ✓ Productivity Increased by Change in Process.
- ✓ Increases Man Power efficiency through Process Mapping by Skill Evaluation.
- ✓ Successfully Qualified in Customer Audits (Capacity & Process Audits) for General Electric, ALSTOM, NTPC, etc.

3. M/s Precision Engineering Components, Bhopal Madhya Pradesh.

Since: Dec-10 to Dec-18

(Manufacturer of Steam Turbine & Power Plants Components)

Engineer – Production & Planning

- Product Costing of new product against Customers Inquiries.
- Purchasing of Product, Raw materials from approved sources by customer.
- Making necessary record of inspection documents &, NDT report.
- To monitor in- process Inspection and take actions to reduce internal rejection.
- Prepare material Procurement plan & issue schedules to Vendors.
- Follow-up as required with all teams to expedite flow of materials and documents to meet production schedule and customer expectation.
- Interacts with shop floor management on a daily basis to resolve all type issues related to manpower or materials.
- Maintain the all-necessary documents & formats of ISO 9001:2008 & 14001:2004.
- Implementing quality standards & structured process / internal control plans for manufacturing operation of equipment and standard products ensuring accomplishment of business goals across the assigned business units.
- Single-handedly managing a team of 40+ members.
- Developing service standards & operating procedures with latest knowledge & modern skills for achieving business excellence in co-ordination with suppliers, vendors & customers.
- Monitoring quality systems & compliance with present standards; troubleshooting and maintain requisite documents to ensure complete in process quality & improvement in process capabilities.
- Established In-process Production and Final QA Inspections plans.
- Developed and reviewed various protocols for Process Qualification, Design Verification's and Validations, Stability, Installation Qualifications, Operational Qualifications, Master validation plans
- Identified, investigated and determined final disposition of Non-Conformance's.

Achievements

- ✓ Successfully Implementation of NDT Testing of Various Components.
- ✓ Execution of New Product Development for Various Customer.
- ✓ Increases Production efficiency by 63% to 87%.
- ✓ Reduce Customer Complaint by 38% to 11%.
- ✓ Successfully Implementation of QMS system & its sustainability.

EDUCATIONAL & PROFESSIONAL CREDENTIALS

- ✓ **B.E. in Mechanical Engineering** from UIT RGPV, BHOPAL, M.P. India, with 68% done in 2010.
- ✓ **NDT Level II (PT, MPT, UT & RT)**
- ✓ Higher Sec. from M.P. Board Bhopal in 2006 with 73%.
- ✓ H.S.C. from M.P. Board, Bhopal in 2004 with 81%.
- ✓ **IT Skills:** - Windows, **MS Office**, **SAP HANA in MM & PP Module.**, Auto Cad.

Trainings Undertaken

- ✓ Training of 5S, Kaizen Etc.
- ✓ Training on Cost Management.
- ✓ Training on Grow with Siemens.
- ✓ Training on Vendor Management.
- ✓ 1 month's training in "Auto Cad/CATIA V5.
- ✓ Training on INTERNAL AUDIT for ISO 9001:2015, EMS 14001:2015.

❖ **Date of Birth:** 01st July 1989

❖ **Notice Period:** 07 Days